$20 + 30 + \boxed{} = 70$

$10 + \boxed{} + 20 = 60$

$20 + \boxed{} + 40 = 70$

$\boxed{} + 30 + 20 = 100$

$20 + \boxed{} + 30 = 80$

$10 + 30 + \boxed{} = 50$

$\boxed{} + 30 + 20 = 70$

$10 + \boxed{} + 40 = 80$

$10 + 30 + \boxed{} = 60$

$\boxed{} + 30 + 50 = 100$

$20 + 30 + \boxed{} = 90$

$20 + \boxed{} + 20 = 50$

$\boxed{} + 30 + 40 = 100$

$\boxed{} + 30 + 20 = 60$

$20 + \boxed{} + 20 = 60$

$\boxed{} + 40 + 10 = 70$